

## MACtransfer® 220

### PRODUCT DESCRIPTION

MACtransfer 220 consists of a latex impregnated paper stock coated on one side with a low tack removable adhesive and is manufactured in a self-wound form.

The non adhesive coated side of the tape is printable.

### Face material:

Latex impregnated paper stock.

### Adhesive:

Low tack rubber based removable pressure-sensitive adhesive.

### TYPICAL USE

MACtransfer 220 is designed to assist in the protection, application and transfer of unprinted die-cut pressure-sensitive decals.

### SHELF LIFE

1 year when stored at 15 to 25°C and ± 50 % relative humidity (in the original packaging).

### APPLICATION METHOD

The transfer of the cut vinyl onto the Application Tape should always be performed by removing the liner from the pressure-sensitive material (i.e. with the PVC face downwards onto the working surface) and not by lifting off the Application Tape.

### PHYSICAL PROPERTIES (TYPICAL VALUES)

Face Material Data, 23°C	Average values	Test method
Tensile strength (N/15mm)	40	DIN ISO 527-3
Elongation at break (%)	2.2	Machine direction

### Thickness

Face film + adhesive (µm)	105	ASTM D-645
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### Weight

Face film + adhesive (g/m <sup>2</sup> )	86	DIN 53452
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### Adhesive data, 23°C (N/25 mm)

Peel on mirror Stainless Steel 20 minutes	1.3	FTM 1 180°
Peel 24hrs on MACal 8900 PRO matt	2.7	
MACal 9800 PRO Gloss	3.0	

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